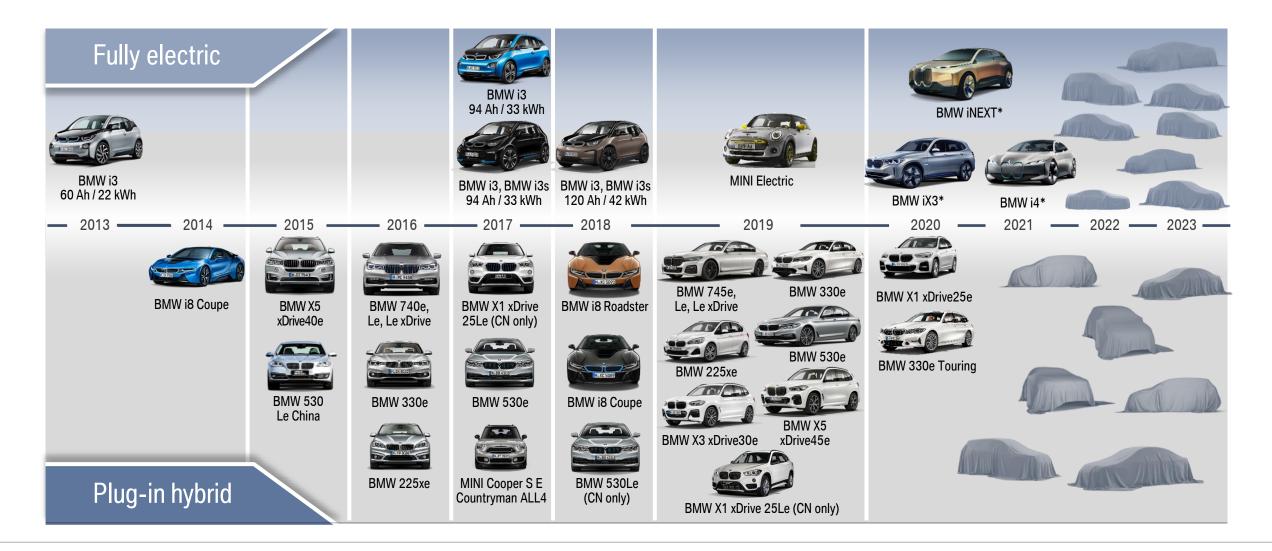


## **BMW GROUP E-MOBILITY STRATEGY.** 20.11.2019

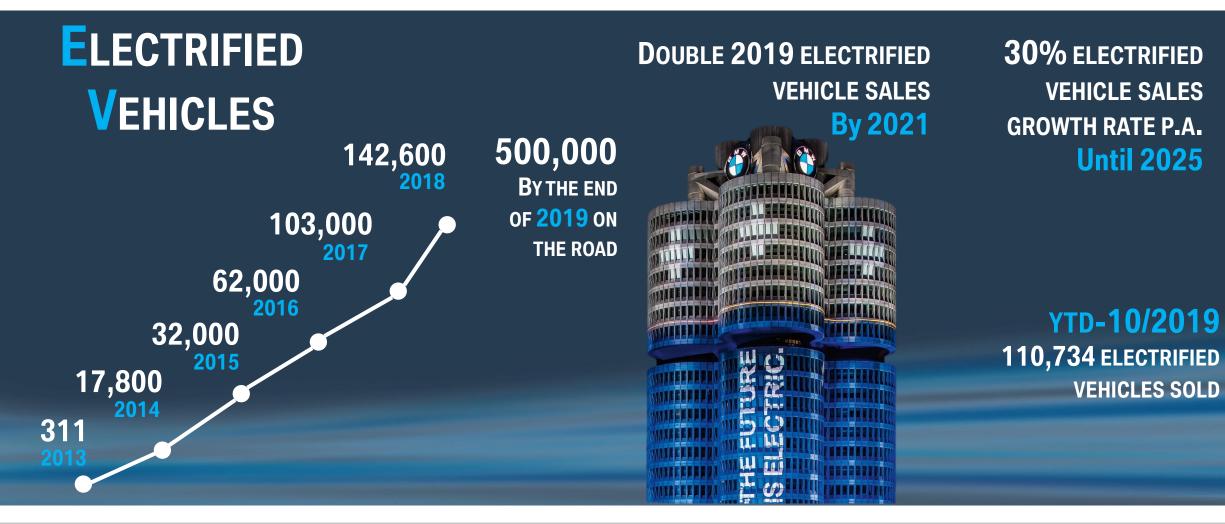
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#### DR. NICOLAI MARTIN VICE PRESIDENT DEVELOPMENT ELECTRIC POWERTRAIN

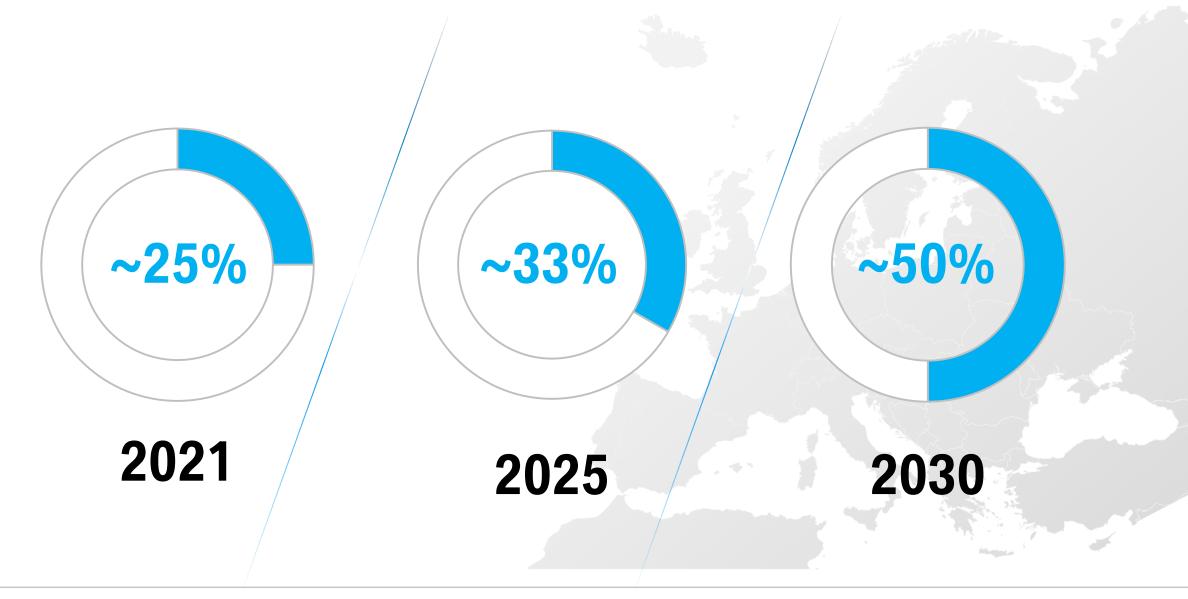
#### OUR CLEAR ROADMAP: AT LEAST 25 ELECTRIFIED MODELS BY 2023, INCLUDING AT LEAST 13 FULLY ELECTRIC CARS.



#### OUR FUTURE IS ELECTRIC. AMBITIOUS TARGETS FOR SALES OF ELECTRIFIED VEHICLES.



### PERCENTAGE OF BMW GROUP ELECTRIFIED VEHICLES IN EUROPE.



#### THE NEW BMW X3: THE POWER OF CHOICE. ONE MODEL – THREE DRIVETRAINS.



BMW X3 with highly-efficient combustion engine.

Plug-in hybrid BMW X3 xDRIVE 30e. Fully-electric BMW iX3.

## **EMISSION-FREE DRIVING PLEASURE.**

**13** pure electric vehicles until 2023.

Range up to 600 km (WLTP).

**Modular System Gen5** for all electrified models.

3 **MINI Electric\*** 2019 **BMW iX3** 2020 **BMW iNEXT BMWi4** 2021 2021

\*partly Gen5 WLTP: Worldwide harmonized Light vehicles Test Procedure

BMW Group E-Mobility Strategy

### PHEVS ARE KEY TO REDUCE CO<sub>2</sub> EMISSIONS. NEW PHEV MODELS IN 2019.

Electric range up to **75 km (WLTP)**\*.

Zero emission driving in urban areas.

Attractive model line-up.

**BMW eDrive Zone.** 

\*80 km (NEDC: New European Driving Cycle) WLTP: Worldwide harmonized Light vehicles Test Procedure

M PW 627E **BMW 330e** BMW 745e/745Le Ma IA 782 M. IA 5607

#### BMW X5 xDrive45e

BMW X3 xDrive30e

BMW Group E-Mobility Strategy

#### **IN-HOUSE DEVELOPMENT & PRODUCTION OF KEY COMPONENTS AT BMW GROUP.**

#### SUCCESS FACTORS OF BMW GROUP E-MOBILITY STRATEGY.

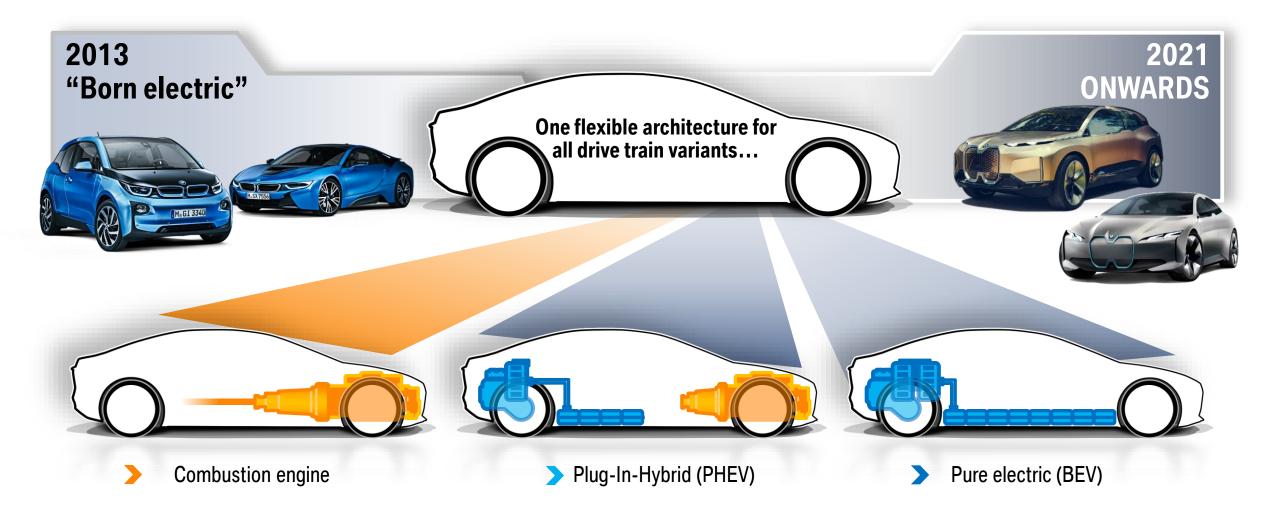
Flexibility in the choice of technologies and suppliers.

In-house know-how in core technologies.

Modular kit: flexible and scalable.

Highly integrated e-mobility value chain (development, purchasing and production).

#### BMW i. FROM "BORN ELECTRIC" TO A COMMON ARCHITECTURE FOR ANY TYPE OF POWERTRAIN.



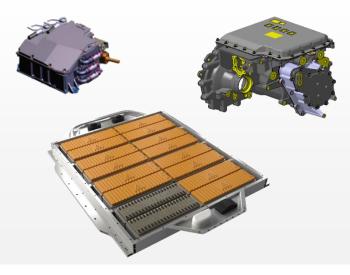
#### **BMW GROUP BEV AND PHEV E-POWERTRAIN COMPONENTS. CURRENT AND NEXT GENERATION.**



#### 2020 + / GENERATION 5



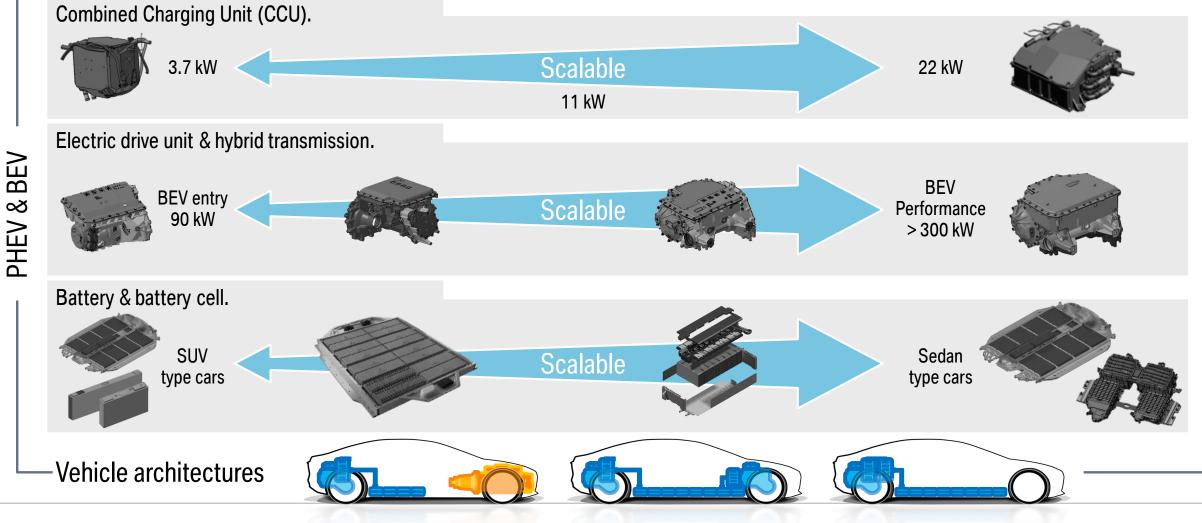
#### Flexible and scalable Charger CCU\* | E-Machine Unit | Battery



\*CCU: Combined Charging Unit

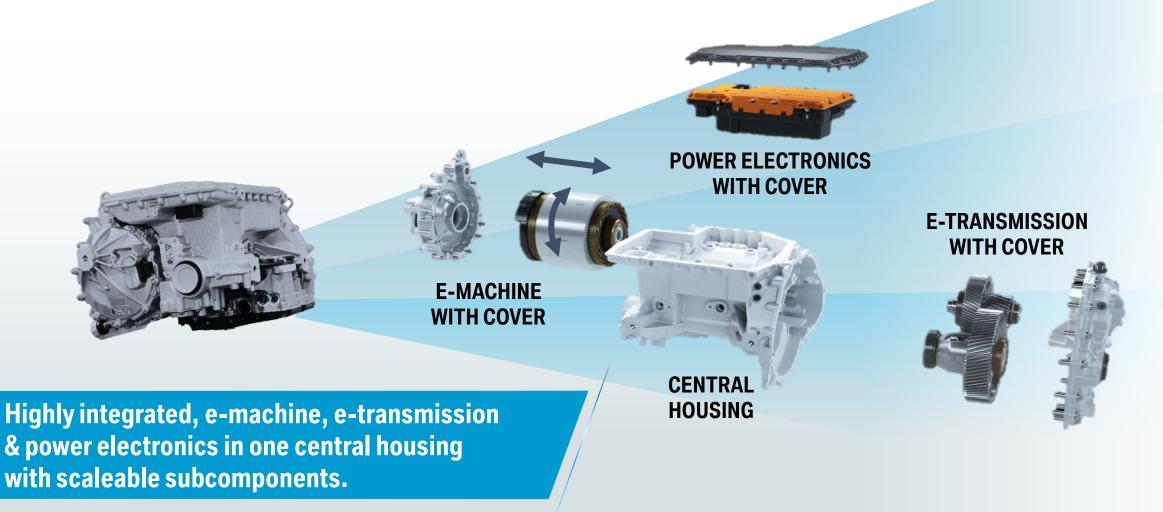
## THE GENERATION 5 MODULAR SYSTEM.

- The GEN5 modular system ensures the implementation in the different vehicle architectures and drivetrains.



Flexible modular system

# THE 5TH GENERATION OF BMW GROUP ELECTRIC DRIVETRAIN UNITS.



BMW Group E-Mobility Strategy

## THE 5TH GENERATION OF BMW GROUP BATTERY.

~ **500,000 drives** in the field by the end of 2019.



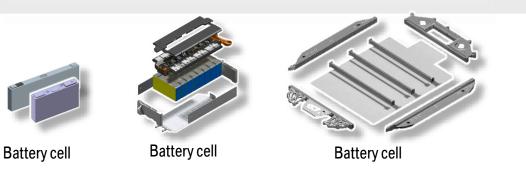
Optimization of long-term quality based on many years of field experience. Focus on scalability, volume capability and exchange flexibility.

Increase of energy density to achieve electric range of  $\sim 600 \text{ km WLTP}$ .

- >>> Maximization of number of cells per module.
- >>> Minimization of the number of components at module level.
- >>> Very high package density in the battery pack.



Covers a broad product portfolio.



#### BMW GROUP STRATEGY: KEEPING KEY KNOW-HOW IN OUR OWN HANDS.

11/2017 200 MIO. € 8000 M<sup>2</sup> 4000 M<sup>2</sup> **START OF CONSTRUCTION 4 YEARS OVERALL COST BCCC TECHNICAL CENTER BCCC OFFICE SPACE UP TO 200** 1000 M<sup>2</sup> 12/2019 **EMPLOYEES IN THE DEPARTMENTS DRY ROOM AREA START OF PRODUCTION**