SUSTAINABLE TECHNOLOGIES – THE CHANGING FACE OF MOBILITY.

PHILIP KOEHN
VICE PRESIDENT VEHICLE ARCHITECTURES AND CONCEPTS

BMW GROUP
CHANGING ENVIRONMENT FOR INDIVIDUAL MOBILITY. THE KEY DRIVERS.

Environment
- Climate change
- Destructive consequences

Urbanisation

Politics
- Fleet regulations
- City driving restrictions
- CO₂ taxation

Drivers for sustainable mobility

Economy
- Resource scarcity
- Price increases for fossil fuels

Culture
- Sustainable mobility as an element of urban style
- Growing social responsibility

Changing values
GLOBAL CO₂ REGULATION IS BECOMING STRICTER.

- Self-imposed obligation 2008
- 120g CO₂ Legal Limit / 2012
- 95g CO₂ Legal Limit / 2020
- 75g CO₂ Legal Limit / 2025

- Unstable legal situation
- Penalties for individual vehicles
- Increasing share of NEV vehicles expected

Energy Conservation Law
2010 Stage 1
2015 Stage 2
Public ostracism
BMW EFFICIENTDYNAMICS – WE HAVE UNDERSTOOD THE COMPLEXITY OF THE ENERGY FLUXES IN THE VEHICLE AND DERIVED CO₂ MEASURES.
BMW EFFICIENTDYNAMICS – WE APPLY CUSTOMIZED EFFICIENCY PACKAGES FOR OUR PRODUCTS.

- Petrol engines with High Precision Injection and Twin Turbo.
- Diesel engines with 1800 bar High Pressure Injection.
- Efficient route selection.
- Final Drive Aluminum Housing.
- Active aerodynamics with flaps.
- Intelligent auxiliary units:
  - Electric water pump
  - Decoupled A/C compressor.
- Low rolling resistance tyres.
- Aluminium bonnet.
- Aluminum doors.
- Aluminum roof.
- Aluminum windows.
- Brake Energy Regeneration.
- Highly efficient 8-speed automatic transmission.
BMW EFFICIENTDYNAMICS – BMW GROUP FLEET CO₂ EMISSIONS SO FAR HAVE BEEN REDUCED BY MORE THAN 30% (1997-2010) IN EUROPE.

BMW EFFICIENTDYNAMICS. SHORT, MID AND LONG TERM SOLUTIONS.

- **Engine technology**
  - short-term

- **Intelligent light weight construction**
  - short-term

- **Aerodynamics**
  - mid-term

- **Intelligent energy management systems, Active Hybrid**
  - mid-term

- **Alternative energies: Hydrogen, Electricity**
  - long-term
## THE NEW BMW ENGINE PORTFOLIO. BMW TWIN POWER TURBO.

<table>
<thead>
<tr>
<th>TwinPower</th>
<th>Turbo</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Variability</strong></td>
<td><strong>Turbo charging</strong></td>
</tr>
<tr>
<td>Vanos (variable valve timing)</td>
<td>Single turbo</td>
</tr>
<tr>
<td>Valvetronic (variable valve lift)</td>
<td>Twinscroll turbo</td>
</tr>
<tr>
<td>Variable Turbine Geometry</td>
<td>Twin turbo</td>
</tr>
<tr>
<td><strong>Direct injection</strong></td>
<td>Next generation common rail</td>
</tr>
<tr>
<td>High precision injection</td>
<td></td>
</tr>
</tbody>
</table>
THE NEW BMW TWIN POWER TURBO 4 CYLINDER PETROL ENGINE – POWER AND TORQUE.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power</td>
<td>kW</td>
<td>180</td>
</tr>
<tr>
<td>@ Speed</td>
<td>rpm</td>
<td>5,000</td>
</tr>
<tr>
<td>Torque</td>
<td>Nm</td>
<td>350</td>
</tr>
<tr>
<td>@ Speed</td>
<td>rpm</td>
<td>1,250-4,800</td>
</tr>
<tr>
<td>max. Speed</td>
<td>rpm</td>
<td>7,000</td>
</tr>
<tr>
<td>spec. Power</td>
<td>kW/l</td>
<td>90</td>
</tr>
<tr>
<td>spec. Torque</td>
<td>Nm/l</td>
<td>175</td>
</tr>
</tbody>
</table>
THE NEW FOUR-CYLINDER PETROL ENGINE COMPARED TO THE IN-LINE SIX-CYLINDER PETROL ENGINE.
THE NEW FOUR-CYLINDER PETROL ENGINE COMPARED TO THE IN-LINE SIX-CYLINDER PETROL ENGINE.

<table>
<thead>
<tr>
<th></th>
<th>BMWX1 xDrive28i (four-cylinder)</th>
<th>BMWX1 xDrive28i (six-cylinder)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output (kW/hp)</td>
<td>180 / 245</td>
<td>190 / 258</td>
</tr>
<tr>
<td>Torque (Nm)</td>
<td>350</td>
<td>310</td>
</tr>
<tr>
<td>Acceleration 0-100 km/h (s)</td>
<td>6.1</td>
<td>6.8</td>
</tr>
<tr>
<td>Top speed (km/h)</td>
<td>240</td>
<td>230</td>
</tr>
<tr>
<td>Fuel consumption* (l/100 km)</td>
<td>7.9</td>
<td>9.4</td>
</tr>
<tr>
<td>CO₂ emissions (g/km)</td>
<td>183</td>
<td>219</td>
</tr>
<tr>
<td>Emission Control Level</td>
<td>EU5</td>
<td>EU5</td>
</tr>
</tbody>
</table>

* Average fuel consumption in the EU test cycle.
THE NEW BMW EFFICIENTDYNAMICS ENGINE FAMILY—INTERFACES BETWEEN THE ENGINE AND THE VEHICLE ARE OPTIMIZED OVER THE WHOLE PRODUCT RANGE.

Common parts shared between gasoline or diesel engines is approx. 60%.

Between the gasoline and diesel engines there is a 40% sharing.
THE NEW BMW EFFICIENTDYNAMICS ENGINE FAMILY - SCALABILITY OF BASIC DESIGN OF ENGINE FAMILY ALLOWS A BROADER APPLICATION ACROSS VEHICLE PROJECTS AND TECHNOLOGIES.
Customers are increasingly sensitive towards:

- climate change
- personal contribution to environmental pollution
- Increasing fuel prices
- emerging energy sources / carriers such as electricity & hydrogen
- sustainability as part of a modern lifestyle
BATTERY ELECTRIC VEHICLES AT THE BMW GROUP – BMW 1602er (1972).

Lead battery:
- weight: ca. 2,100kg
- volume: ca. 1,200l

Fuel:
- weight: ca. 30kg
- volume: ca. 40l
BMW GROUP’S ELECTRIC DRIVE TRAIN PORTFOLIO – INHOUSE DEVELOPMENT OF THE "KEY COMPONENTS".

High voltage battery | Power electronics | Electric engine
BMW GROUP’S ELECTRIC DRIVE TRAIN PORTFOLIO – ELECTRIC ENGINE.

Potential for optimization

- Improvement of efficiency (battery costs, range)
- Wide range behaviour (reduction gearbox)
- Power density (volume)
- Noise (acoustic)
BMW ACTIVE HYBRID VEHICLES.

CURRENT PRODUCT RANGE:

**X6 Active Hybrid**
- Full (Two-Mode) Hybrid system
- Emission Standard ULEVII / EU5
- System Power: 485 hp, 0-60 mph: 5.6s
- Consumption: 9.9l/100km (28.5mpg)  
  (-20% compared to base X6 xdrive 50i)

**7 series Active Hybrid**
- Mild Hybrid system
- Emission Standard ULEVII / EU5
- System Power: 465 hp, 0-60 mph: 4.9s
- Consumption 9.4l/100km (29.1mpg) 
  (-15% compared to base 750li)

BMW Group, Dr. Ing. Philip Koehn, November 4, 2011, Page 18
Features:
- Future-oriented full hybrid system
- Battery technology: Li-Ion
- Auto Start Stop
- Brake Energy Regeneration
- Boost function
- All-electric zero-emission driving in city traffic
- Intelligent energy management

1 Electric motor
2 8-speed automatic transmission
3 High voltage electronics
4 High voltage battery
MINI E AND BMW ActiveE SERVE AS KEY LEARNING PROJECTS OF OUR MEGACITY VEHICLE.